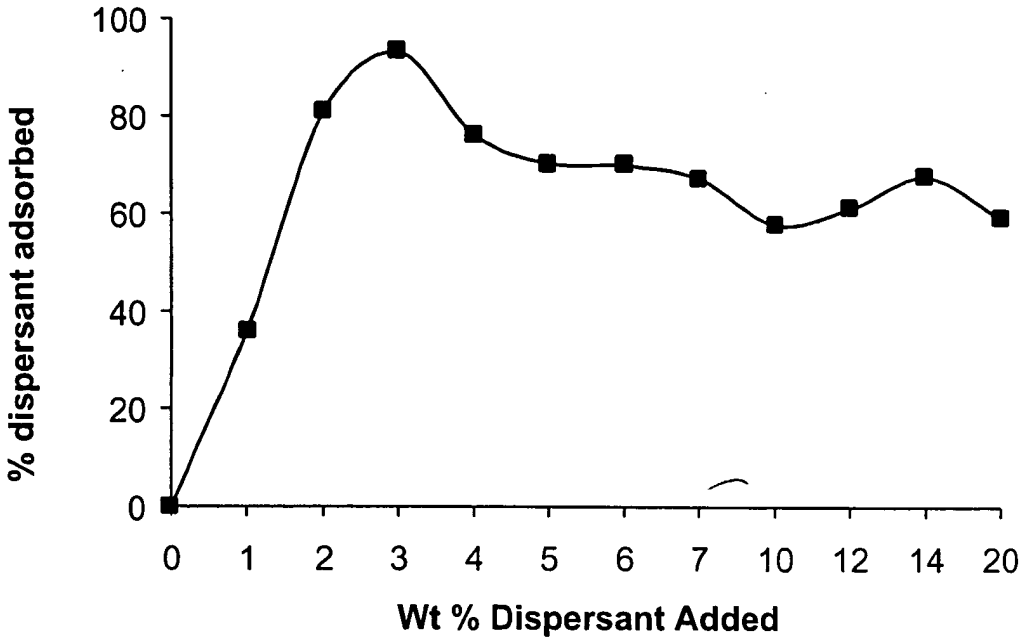
100
80
60
40
20
0
% dispersant adsorbed
0
1
2
3
4
5
6
7
10
12
14
20
Wt % Dispersant Added

Fig. 1